


ITEM NO.	DESCRIPTION	MATERIAL
1	PLUG/HANDLE	HDPE HD6706
2	STOPCOCK BODY	PC MACROLON RX-1805-451118 CLEAR
3	LOCKING NUT	PC MACROLON RX-1805-451118 CLEAR
4	SWABABLE CAP	PC MACROLON RX-1805-451118 CLEAR
5	SWABABLE STEM	WACKER ELASTOSIL LR 3003/40 HR, BLUE COLORANT DT COLOR K-75238

- NOTES:
- SUFFIX "X" INDICATES HANDLE COLOR: B=BLUE
 - FEMALE LUER CONFORMS WITH ISO594-2.
 - MALE LUER CONFORMS WITH ISO594-2.
 - SWABABLE FEMALE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
 - CRITICAL DIMENSIONS CIRCLED, AND SUBJECT TO INPSECTION.
 - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 - ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	KJS	DATE	6/6/14
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

HR® Halkey-Roberts®

TITLE
4-WAY SWABABLE STOPCOCK ASSY. T HANDLE

SIZE
A

SCALE
2:1

DRAWING NO.
C245844024X

REV
C

DO NOT SCALE DRAWING

SHEET
1 OF 1